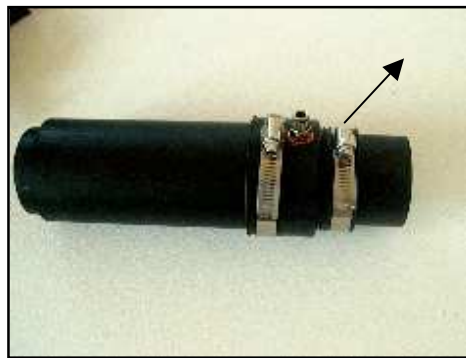


**RUBBER TERMINATION
BOOT REPAIR KIT
INSTRUCTIONS**



1. Remove and discard the damaged/failed rubber boot (Model SRTFV). Extreme care must be taken not to damage the secondary pipe.



2. Prepare the adhesive dispensing kit as follows:

➤ **Each cartridge allows 2 to 3 repairing applications.**

- 2.1 Insert and lock the provided cartridge into the manual dispensing gun.





2.2 Remove the cap by turning it anti-clockwise (left) and pulling it down.



2.3 Insert the orange mixing nozzle into the cartridge as follows:

- a) align the nozzle notch with cartridge recess
- b) twist it into place

2.4 Dispense and discard a small amount of adhesive through the nozzle until the adhesive is mixed. Clean the orifice if necessary.



2.5 Clean and dry all surfaces on and surrounding the boot.

2.6 Clean and dry the shells of the repair fitting with approved solvent

Warning: Hand mixing is not recommended and may cause unpredictable results.

3. Apply thin beads of adhesive on the cleaned and dried surfaces of the shells. Dispense the adhesive carefully ensuring it covers the whole contact surface. Place one shell onto the secondary pipe reaching the stop inside the shell itself.





- Place the other shell onto the secondary pipe matching it with the first shell carefully.



- Fit the two metal clamps around the shells and tighten them evenly. Spread the excess adhesive around with a blade or spatula.



To achieve a full cure/polymerization of the adhesive, allow it to stand for 24 hours avoiding any movement. Then proceed with the system testing and/or monitoring.

Warnings:

Adhesive Storage

For maximum shelf life, store duo-pack cartridges and bulk containers at 40°F (4°C) or below.

Adhesive Shelf Life

When stored at the recommended temperatures in the original unopened containers, this product has a shelf life of five months from date of shipment.

Once opened use all the adhesive, otherwise it will harden inside the mixer nozzle and will no longer be useable.

The provided structural adhesive is designed to dry in 90 minutes to form a tough, chemically welded seal which is fully cured within 24 hours (at 70°F). It is specifically designed and is the ideal solution for bonding and repairing plastic components.



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